STEP-BY-STEP

1. Insert a small screwdriver in shackle hole. While it is not necessary, it is usually more convenient to hold the lock in a small vise. Do not remove the key when the cylinder plug is taken out because the key holds the disc tumblers in place.

2. Depress plug retainer with screwdriver.

   Turn key clockwise and withdraw cylinder plug approximately 1/4” in order to remove plug by hand.

3. When assembling, position cam against vertical leg of spring and turn to compress spring as shown.

4. To return plug into lock, spring leg must line up with groove inside lock.

The 66 and 66 R Series are the leading Disc Tumbler/Rekeyable padlocks in the world. Manufactured in the United States. They are solid pressure cast body and feature a hardened steel, chrome plated shackle. They come in many shackle sizes and with many accessories. The 66 and 66R series can be master keyed upon request.